



7243 Miller Drive Warren, MI 48092 www.jomar.com PHONE: (586) 268-1640 FAX: (586) 979-8318

## **TECHNICAL INFORMATION**

## MATERIAL COMPATABILITY

The information presented in this data chart is intended as a guide to the chemical resistance to materials used in the manufacture of Jomar valves.

Many factors which will influence corrosion rating such as: temperature fluctuations, concentrations and aeration of fluids, high velocity or abrasions in the fluid steam, etc. have to be taken into account. The physical properties of material are affected differently by each corrosive media and is sometimes necessary to sacrifice valves in one property to gain a maximum valve in another property.

An "A" rating should be given to internal moving parts, in direct contact with the media. In some cases a "B" rating can be given to body material in direct contact with media, when the corrosion rate is not one to cause any serious problems.

## **Ratings Explanation**

A = Excellent / B = Good / C = Poor / D = Do not use

Blank = No information available.

Ratings are based on media at room temperatures, unless otherwise specified.

We would advise that ratings given to be used as a guide to the selection or valve materials and not as an absolute recommendation.

Although most of the suggested ratings in this corrosion chart are based on experience, Jomar cannot accept responsibility for problems arising from use of this data.

We do however recommend that in critical applications, tests be conducted to verify the rating.

Corrosion Data  Chemicals	Aluminum	Brass	Carbon Steel	Ductile Iron/Cast Iron	316 Stainless Steel	17-4PH	Alloy 20	Monel	Hastelloy C	Buna-N (Nitrile)	Delrin	EPDM/EPR	Viton	Flexible Graphite	Teflon-Reinforced/ or NRG
Acetaldehyde Acetamide Acetate Solvents Acetic Acid, aerated Acetic Acid, Air Free	B B A B	C B B D	C B A D	C B B D	A B A A	А	A	A A A	A A A	DADCC	A A D D	В	C D C D	A A	A A A A
Acetic Acid, crude Acetic Acid, glacial Acetic Acid, pure Acetic Acid, 10% Acetic Acid, 80%	CCC	CCC	C D C	C D C	A A A	A A A A	A A A	B D B	A A A A	D D D D	D D B D	B B C	D C D D	A A A A	A A A A
Acetic Acid Vapors Acetic Anhydride Acetone Other Ketones Acetyl Chloride	B B A D	D D A A	D A A	D A A D	D B A C	D B A A	B A A	C B A B	A A A A	D D D D	C A A D	C A D	D D D	A A	A A A A
Acetylene Acid Fumes Acrylonite Air Alcohol, Amyl	A B B A B	B D A A B	A D A A B	A D C A C	A B A A	A	A B B A B	A A A B	A A A B	B C D A C	A D D A A	A D A A	A C A B	A	A A A A
Alcohol, Butyl Alcohol, Diacetone Alcohol, Ethyl Alcohol, Fatty Alcohol, Isopropyl	B A B B	B A B B	B A B B	C A B B	A A B A B		A A A A	A B B	A A A B	B D A B	A A A A	C B A A	A D A	A A A A	A A A A
Alcohol, Methyl Alcohol, Propyl Alumina Aluminum Acetate Aluminum Chloride dry	B A A C B	B A A D B	В В	B B D	A A C	В	A A B D	A A C B	A A A B	B B A D B	A A A D A	A A A A	C A D A	A A	A A A A
Aluminum Chloride Solution Aluminum Fluoride Aluminum Hydroxide Aluminum Nitrate Aluminum Oxalate	C C A D B	A D	D D	D D	D C A C	В	B B B	В В В С В	A A B A	B A A B	D C C D	A A B	A A D	Α	A A A A
Alum (Aluminum Potassium Sulfate) Alum (Aluminum Sulfate) Amines Ammonia, Alum Ammonia, Anhydrous Liquid	D C B C A	D C B	D B	D D C	B B A A	C A A	B B A A	C C B	A A B A	B A D B	D C C D	A C B	B A D	A A A	A A A A
Ammonia, Aqueous Ammonia, Gas, hot Ammonia Liquor Ammonia Solutions Ammonium Acetate	B A C B	D D D	В	A B B	A A A B		A A A A	B B B	B B B B	B C B	D D D	A B A	A D D	A A A	A A A A
Ammonium Bicarbonate Ammonium Bromide 5% Ammonium Carbonate Ammonium Chloride Ammonium Hydroxide 28%	B D B D C	B B D D	C B D C	B B D C	B B C B	C A	В В В В	B B B D	ВВ	B C B B	A A D C D	A A A B	A B A A	A	A A A A

Corrosion Data  Chemicals	Aluminum	Brass	Carbon Steel	Ductile Iron/Cast Iron	316 Stainless Steel	17-4PH	Alloy 20	Monel	Hastelloy C	Buna-N (Nitrile)	Delrin	EPDM/EPR	Viton	Flexible Graphite	Teflon-Reinforced/ or NRG
Ammonium Hydroxide Concentrated Ammonium Monosulfate Ammonium Nitrate Ammonium Oxalate 5% Ammonium Persulfate	C D B A C	D D C	C D	C D	B A A A	A A	A B B A A	C B D B	B B B	C A D	D D D A	A A B	A A B	A	A A A A
Ammonium Phosphate Ammonium Phosphate Di-basic Ammonium Phosphate Tri-basic Ammonium Sulfate Ammonium Sulfide	СВССС	DCCCD	D D C D	D D D D	B B B B	В	B B B B	C C B B	B B B	A A A A	C A A B A	A A A	A A B D	Α	A A A A
Ammonium Sulfite Amyl Acetate Amyl Chloride Aniline Aniline Dyes	C B D C C	C B B D C	0000	ССВСС	A B A B	Α	B A A A	D B B A	A B B	B D D C	A A D A	B B D C C	A D D C B	Α	A A A A
Apple Juice Aqua Regia (Strong Acid) Aromatic Solvents Arsenic Acid Asphalt Emulsion	B D A D C	C D A D A	D D C D B	D D B D B	B B A B		A B A B A	A B D A	ВА	A D D A D	A D A D A	B D D B	A D A A	D A	A A A A
Asphalt Liquid Barium Carbonate Barium Chloride Barium Cyanide Barium Hydrate	CCDDD	A B B C D	B B C	B C C	A B B A	В	A B C B A	A B B D B	A	C B A B	A A A A	D A A B	A A B		A A A A
Barium Hydroxide Barium Nitrate Barium Sulfate Barium Sulfide Beer	D B D D	C C D B	CCCD	B C D	B A A B	A	A A B A	B B C A		A A A B	A A A A	B B A B	A A A		A A A A
Beet Sugar Liquors Benzaldehyde Benzene (Benzol) Benzoic Acid Beryllium Sulfate	A A B B	A A B B	B A B D	B C B D	A A B B	ВА	A A B A	A B A B	B B A	A D D C B	A A C A	B A D D	A D B B	Α	A A A A
Bleaching Powder wet Blood (Meat Juices) Borax (Sodium Borate) Bordeaux Mixture Borax Liquors	B C	B B D	C C	D C	C A A A B	Α	B A A	D B A	A A B	D B B	D A A A	B B A	B B A		A A A A
Borax Acid Brake Fluid Brines, saturated Bromine, dry Bunker Oils (Fuel)	B B C C	C B B B	D D D B	D B C D	B B D A	A	B B B	B B A A	A A A	B D A D B	A B A D	B B A D	A D A B A	В	A A A A
Butadiene Butane Butter Buttermilk Butyl Acetate	B A A B	C A D B	B B	B B D B	A A A B		A A A A	C B D B	B A B	C B B A D	A A A B	C D B	B A A D		D A A A

Corrosion Data  Chemicals	Aluminum	Brass	Carbon Steel	Ductile Iron/Cast Iron	316 Stainless Steel	17-4PH	Alloy 20	Monel	Hastelloy C	Buna-N (Nitrile)	Delrin	EPDM/EPR	Viton	Flexible Graphite	Teflon-Reinforced/ or NRG
Butylene Butyric Acid Calcium Bisulfate Calcium Carbonate Calcium Chlorate	A B C C B	A C C C D	A D D	A D D C	A B B B		A B B B	A B D B	A B B	D C A A B	A A D A	D C D B	D C A A B	В	A A A A
Calcium Chloride Calcium Hydroxide Calcium Nitrate Calcium Phosphate Calcium Silicate	C D B D	B C C	C	CCC	B B B B	В	В В В В	B A	A A	A A B B	A C B A	B A B B	A A B B		A A A A
Calcium Sulfate Caliche Liquor Camphor Cane Sugar Liquors Carbonated Beverages	B C A B	C C B B	C B	C C B B	B A B A B	В	B A C A B	B C B C	В	A B B B B	A A A A	B A A D B	A B B	Α	A A A A
Carbonated Water Carbon Bisulfide Carbon Dioxide, Dry Carbonic Acid Carbon Monoxide	A A A A	B C A D A	B B A D	A B B D B	A B A B	B A B A	A B A A	B B A B	A	A D C B	A A A A	A D B B	A B A B	A A A	A A A A
Carbon Tetrachloride, dry Carbon Tetrachloride, wet Casein Caster Oil Caustic Potash	B C A	C D C A	B D	C D C B	A B B A	A	A B B A	A B C A B	A B A	D D B A B	A B A A D	D D B	B B B	A A	A A A A
Caustic Soda Cellulose Acetate China Wood Oil (Tung) Chlorinated Solvents Chlorinated Water	D B A D C	B C C	B C C	B B C C	A B A C	D	A A A	A B A B D	B A D	C D A D B	D C A A D	B B D	B D A C A	В	A A A A
Chlorine Gas, dry Chlorobenzene, dry Chloroform, dry Chlorophyll, dry Chlorosulfonic Acid, dry	B B D B	С В В С	B B B	В В С В	B A A B	В	A A A B	A B A B	A B B	C D D B	D B A	D D D B	B A B D	Α	A A A A
Chrome Alum Chromic Acid < 50% Chromic Acid > 50% Chromium Sulfate Cider	C C D B	C D D C	B D D	C D C D	A C C B A	C D	A B B C B	B C D B A	ВВ	B D D B	B D C A	B C C B	B C C B		A A A A
Citric Acid Citric Juices Coca-Cola Syrup Coconut Oil Coffee	B C B A	C B B	D D	D D C D	B B A B	С	A A A A	B A B	A	B A B A	A A A A	B A A	A A B A	Α	A A A A
Coffee Extracts, hot Coke Oven Gas Cooking Oil Copper Acetate Copper Carbonate	A A B D	B C B D	C B B	C B B	A A A A		A A A A	A B A C	В	C A C	A D A D A	D D B	B A D	Α	A A A

Corrosion Data  Chemicals	Aluminum	Brass	Carbon Steel	Ductile Iron/Cast Iron	316 Stainless Steel	17-4PH	Alloy 20	Monel	Hastelloy C	Buna-N (Nitrile)	Delrin	EPDM/EPR	Viton	Flexible Graphite	Teflon-Reinforced/ or NRG
Copper Cyanide Copper Nitrate Copper Sulfate Corn Oil Cottonseed Oil	D D D B	D D D B	D D C C	D D C C	A B B B	В	A B B B	C D C B	Α	A A A A	A A A A	B A C C	B A A B	Α	A A A A
Cresol Creosote Oil Cresylic Acid Crude Oil, sour Crude Oil, sweet	B C B A	B C C B	В С В	B D C B	B B A A	В	B A B A	B B B	В	D C D A	D D A A	D D D	D A B A		A A A A
Cupric Nitrate Cutting Oils, Water Emulsions Cyanide Plating Solution Cyclohexane Cyclohexanone	D A D A B	A D A B	В	B D A	A A B A A		A A B A	D D B B	B B	A B C D	D A D A A	B D	A B A		A A A A
Detergents, synthetic Dextrin Dichloroethane Dichloroethyl Ether Diesel Oil Fuels	B B A	B B A	A	B C B A	B B C B A		A B B B A	B B B		B B D D	A A D D A	B B D D	A B D A		A A A A
Diethylamine Diethyl Benzene Diethylene Glycol Diethyl Sulfate Dimethyl Formamide	B B B	B B B	A	B A B B	A B A B A		A B A B A	B B B		B D A C B	A C A A	C D A C D	D B B D		A A A A
Dimethyl Phthalate Dioxane Dipentane (Pinene) Disodium Phosphate Dowtherm	B A B	B A A	В	B A B	B A B		B A B	B C A		B D B D	C C A A	C D	D D B A	A	A A A A
Drilling Mud Dry Cleaning Fluids Drying Oil Enamel Epsom Salts (MgSo <sub>4</sub> )	B A C	B C C A B	B B C	В В В	A A B		A A B	В В В		A D A B	A A A A	A D	A B		A A A A
Ethane Ethers Ethyl Acetate Ethyl Acrylate Ethyl Benzene	A A C	B B C B	C A B C	C B C C	B A B A	В	B A B A	В В В	B A A	A D D C	A C C B A	D C C C D	A C D		A A A A
Ethyl Bromide Ethyl Chloride, dry Ethyl Chloride, wet Ethylene Chloride Ethylene Dichloride	B B D C	A B C	B D	B B D	B A B A B	A	C A B A	B B B B	В В В	B C C D	A A A C	B C B	B B D D	Α	A A A A
Ethylene Glycol Ethylene Oxide Ethyl Ether Ethyl Silicate Ethyl Sulfate	A C B A	В С В В	B B	B B C B	B B A B	A	A B A B	B B A B	A A B	A D D B	A A A A	A D D B C	A D D B A		A A A A

Corrosion Data  Chemicals	Aluminum	Brass	Carbon Steel	Ductile Iron/Cast Iron	316 Stainless Steel	17-4PH	Alloy 20	Monel	Hastelloy C	Buna-N (Nitrile)	Delrin	EPDM/EPR	Viton	Flexible Graphite	Teflon-Reinforced/ or NRG
Fatty Acids Ferric Hydroxide Ferric Nitrate Ferric Sulfate Ferrous Ammonium Citrate	B D D B	C D D	D D D	D D D	A C B B	ВВ	A A A B	B A D D	A B	B A A	A A A A	D A A	A A A	Α	A A A A
Ferrous Chloride Ferrous Sulfate Ferrous Sulfate, Saturated Fertilizer Solutions Fish Oils	D C C B C	ВВССВ	D C B B	D C B B	D B A B		D B A B	D B B A	D B B	A C B A	A A A	A A B	A A B	A	A A A A
Flue Gases Fluoboric Acid Fluorosilicic Acid Formaldehyde, cold Formaldehyde, hot	C B D A B	B B A B	D A D	B D B D	A B B A C	А	A A B A B	B A A B	В В В	C A C B B	C D C A A	D C B	C C D		A A A A
Formic Acid, cold Formic Acid, hot Freon Gas, dry Freon 11, MF, 112, BF Freon 12, 13, 32, 114, 115	D D B A	B B B A	D D B	D B C B	B B A A	B D A	A B A A	B B A B	A B B B	D C C B	D A A A	C C A	B A C D	A A A A	A A A
Freon 21, 31 Freon 22 Freon 113, TF Freon, wet Fruit Juices	B A B D B	B A B D B	D	C B C D	A A C A	В	A A B A	B B B	В В В	D D B B	A A A A	D D C B	D D C D A	A A A	A A
Fuel Oil Fumaric Acid Furfural Gallic Acid 5% Gas, Manufactured	A A A B	B A C B	B A D B	B B D B	A A B B	В	A A B B	B B B	ВВ	A B D B	A A A A	D C C	A D A A		A A A A
Gas, Natural Gas, Odorizers Gasoline, Aviation Gasoline, Leaded Gasoline, Motor	B A A A	B A A A	B B A A	В В В А В	A B A A	A	B A A A	A B A B	A A A	A B C C C	A A A A	D D	A A A A	A A A	A A A A
Gasoline, Refined Gasoline, Sour Gasoline, Unleaded Gelatin Glucose	A A A A	B B A A	B B A D B	B B D B	A A A A		A A A A	B C A B	A A A	C C C A A	A A A A	D D A A	A A A A	A A	A A A A
Glue Glycerine (Glycerol) Glycol Amine Glycol Graphite	A A C A B	B B D B	A C C	В В В В С	B A B B	A A	A A A	B A B	A A D	A C A B B	A A C C A	B A D A B	A B D A B	A A	A A A
Grease Helium Gas Heptane Hexane Hexanol, Tertiary	B B A A	C B A B A	A B B A	A B B B	A A A A		A A A A	B B B A	A A A	A B A A	A A A A	D B D D	A B A A B	E!	A A A A

Corrosion Data  Chemicals	Aluminum	Brass	Carbon Steel	Ductile Iron/Cast Iron	316 Stainless Steel	17-4PH	Alloy 20	Monel	Hastelloy C	Buna-N (Nitrile)	Delrin	EPDM/EPR	Viton	Flexible Graphite	Teflon-Reinforced/ or NRG
Hydraulic Oil, Petroleum Base Hydrazine Hydrocyanic Acid Hydrofluosilicic Acid Hydrogen Gas, cold	A C A D A	B D D A B	A D D B	B D C D	A B A C A		A B A B A	A A D D	В	A C B B	A D D A	D B B B	A D A A	Α	A A A A
Hydrogen Gas, hot Hydrogen Peroxide, Concentrated Hydrogen Peroxide, Dilute Hydrogen Sulfide, Dry Hydrogen Sulfide, Wet	C A A B	D C C D	B D D B C	D D B D	B B A B	В	A B B B	D D B C	A D D B	B D A C C	A D C C	B B B A B	B A A	A A	A A A A
Hypo (Sodium Thiosulfate) Illuminating Gas Ink-Newsprint Iodoform Iso-Butane	B A C C	C A C C	D A D B	C A D C	B A A B		B A A B	B A B C		A C A B	A A A A	A D B	A A A		A A A A
Iso-Octane Isopropyl Acetate Isopropyl Ether J P-4 Fuel J P-5 Fuel	A B A A	A A A	A A A	B B A	A B A A		A A A A	A B A A	A A A	A D C A B	A A A A	D D D	A D A A	A A	A A A A
J P-6 Fuel Kerosene Ketchup Ketones Lacquer (and Solvent)	A A D A	A A D A A	A B D A C	A B D A C	A A A A		A A A A	A A B A	A A	A A D D	A A A A	D D D	A A D D	Α	A A A A
Lactic Acid Concentrated Cold Lactic Acid Concentrated Hot Lactic Acid Dilute Cold Lactic Acid Dilute Hot Lactose	C C A B	D D D D	D D D	D D D C	А В А А В	D D B D	A A A B	D D C D	A B A B	B C B C B	D D D D	В В В	A B A D B	A A A	A A A
Lard Lard Oil Lead Acetate Lead Sulfate Lecithin	A B D C	В В С С С	C D	A C D D C	A B B B		A A B B	В В В		B A A B D	A A A A	C B B D	A B B		A A A A
Linoleic Acid Linseed Oil Lithium Chloride LPG Lubricated Oil Petroleum Base	A A D A A	В В В А В	B A B A	B A B B	A A B B		A A A B A	B B B B		B A B A	A A A A	D D B D	B A B A		A A A A
Ludox Magnesium Bisulfate Magnesium Bisulfide Magnesium Carbonate Magnesium Chloride	D B C B	D B D B	В	B B D B	B A B A B	С	B A B A B	B B B B	A	B B B A	B A A A	B B B A	B B B A		A A A A
Magnesium Hydroxide Magnesium Hydroxide Hot Magnesium Nitrate Magnesium Sulfate Maleic Acid	D D B B	B D B	B B B	B B C	A A A B	A A	A A A B	B A B B	B B A A	A B B A B	A A A A	A A D	A A B A A		A A A A

Corrosion Data  Chemicals	Aluminum	Brass	Carbon Steel	Ductile Iron/Cast Iron	316 Stainless Steel	17-4PH	Alloy 20	Monel	Hastelloy C	Buna-N (Nitrile)	Delrin	EPDM/EPR	Viton	Flexible Graphite	Teflon-Reinforced/ or NRG
Maleic Anhydride Malic Acid Malt Beverages Manganese Carbonate Manganese Sulfate	В В В В	B B	D	B D	B B A B		В В В А	B B A	В	D A A B B	C A A A	D B B	B A A B	А	A A A A
Mayonnaise Meat Juices Melamine Resins Methanol Mercuric Chloride	D B B	D D B D	D D	D D B D	A C A B		A A C A B	B B D	В	A B B A	AAACA	D A	A B A		A A A A
Mercuric Cyanide Mercuric Nitrate Mercury Methane Methyl Acetate	D D A A	D D D A	D A B B	D A B B	A A A A		A A A A	C D B B	B A A	A A A D	A A A B	A A B	A B A D		A A A A
Methyl Acetone Methylamine Methyl Bromide 100% Methyl Cellosolve Methyl Cellulose	A A C A	A D C A	A B	A B D B	A A B A		A A A A	A C B B	B B B	D D B C	B A A A	A B D B	D D B D		A A A
Methyl Chloride Methyl Ethyl Ketone Methyl Chloride Methyl Formate Methyl Isobutyle Ketone	D A C C	B A A	B A B C	B A B C	A A A B A		A A A A	B A B B	В В В	D D D D	A A A A	D B D B	B D C D	A	A A A A
Milk and Milk Products Mineral Oils Mineral Spirits Mixed Acids (cold) Molasses, crude	A A D B	B B D A	D B B C A	D B B C A	A A B B		A A B B	B A B C A		A A D A	A A D A	A D	A A B A		A A A A
Molasses, Edible Molybdic Acid Monochloro Benzene Dry Morpholine Mustard	A B B	A B A	С	C B B	A A B A		A B A	A B B A		A D D A	A C A	В	A D A	Α	A A A A
Naptha Napthalene Natural Gas, Sour Nickel Ammonium Sulfate Nickel Chloride	A B B D	B B D D	B B D D	B B D D	B B A B		B B A A	B B D C B	A B A	B D A A	A A C D	D D D B	A A A D A	A	A A A A
Nickel Nitrite Nickel Sulfate Nicotinic Acid Nitric Acid 10% Nitric Acid 30%	C D A D D	D D A D	D B D	DCDD	B B A A	A D	A A A A	B B A D	В	A A D C C	CCCDD	A B D	A A B A	A A B	A A A A
Nitric Acid 80% Nitric Acid 100% Nitric Acid Anhydrous Nitrobenzene Nitrogen	B B C A	D D D A	D D B A	D D D B A	C A A A	D D	B A A A	D D D B	В	D D D A	D D B A	B D C B	B B A C A	B B	A A A A

Corrosion Data  Chemicals	Aluminum	Brass	Carbon Steel	Ductile Iron/Cast Iron	316 Stainless Steel	17-4PH	Alloy 20	Monel	Hastelloy C	Buna-N (Nitrile)	Delrin	EPDM/EPR	Viton	Flexible Graphite	Teflon-Reinforced/ or NRG
Nitrous Acid 10% Nitrous Gases Nitrous Oxide Oils & Fats Oils, Animal	D B C B A	D D B	D B B	D C C	B A B A		B A B A	D D D	B A	C B B A	B A A	D B	A A B		A A A A
Oils, Petroleum Refined Oils, Petroleum Sour Oils, Water Mixture Olaic Acid Oleic Acid	A A B B	B C A B	A B B	A C B C	A A B B		A A B A	A A A B	A A A B	A B A D B	AACC	D D	A A C A	A	A A A A
Oleum Oleum Spirits Olive Oil Oxalic Acid Oxygen	B D B C A	C D C B A	B B D B	D D B D B	B B A B	D A	B B A B	C D A B A	B A	D C A C B	D D A C D	D D B B	C A A A	Α	A A A A
Ozone, Dry Ozone, Wet Paints & Solvents Palmitic Acid Palm Oil	A B A B A	A B A B	A C A C	A C A C	A A B B		A A B A	A A B A	A	D D D B	C C A A	A B D B	В В В А		A A A A
Paper Pulp Paraffin Paraformaldehyde Paraldehyde Pentane	D A B	B A B	B B	В В В	A A B B		A A B B	B A B	Α	B A B A	A A A A	B D D D	B A A	Α	A A A
Perchloroethylene, dry Petroleum (Vaseline Petroleum Jelly) Phenol Phosphate Ester 10% Phosphoric Acid 10%	B B A D	C B B D	B C D A	B C D A	A B A A D	ВВ	A A A B	B A A A D	B A	D A D D	B A C A D	D D A B	A A B	А	A A A A
Phosphoric Acid 50% Cold Phosphoric Acid 50% Hot Phosphoric Acid 85% Cold Phosphoric Acid 85% Hot Phosphoric Anhydride	D D D A	D D D	D D B C	D D B C	B D A B	B D C	B B B A	C C A		B B C C	D D D D	B B	A A B	A A A	A A A A
Phosphorous Trichloride Phthalic Acid Phthalic Anhydride Picric Acid Pineapple Juice	D B C A	В В С С	B C C D	CCCDC	A B B A	С	A B B A	A A D A	B A B	D C C C A	D B A D A	В	B A A B A	Α	A A A A
Pine Oil Pitch (Bitumen) Polysulfide Liquor Polyvinyl Acetate Polyvinyl Chloride	B D B B	B D B B	В	B B B	A A B B		A A B B	B B B		A C B	A A D A	D D B B	В		A A A A
Potassium Bicarbonate Potassium Bichromate Potassium Bisulfate Potassium Bisulfite Potassium Bromide	A A B C C	C	D D	D D	A A A B A	С	A A B B	B A B D B		B B A A	A B A A	B B	B A A		A A A A

Corrosion Data  Chemicals	Aluminum	Brass	Carbon Steel	Ductile Iron/Cast Iron	316 Stainless Steel	17-4РН	Alloy 20	Monel	Hastelloy C	Buna-N (Nitrile)	Delrin	EPDM/EPR	Viton	Flexible Graphite Teflon-Reinforced/ or NRG
Potassium Carbonate Potassium Chlorate Potassium Chloride Potassium Chromate Potassium Cyanide	D C D B	B B C B	B B C	B B B B	B B B B	A B B	B B A B	В С В В	ВВ	A A B A	A A A A	B B A B	A A B A	A A A A
Potassium Dichromate Potassium Ferricyanide Potassium Ferrocyanide Potassium Hydroxide Dilute Cold Potassium Hydroxide To 70%, Cold	A B B D	D D B D	C C C A B	C C C A B	B A B B	B B C	A B B B	B B A A		A A A B	A A A D D	B B	A A D D	A A A* A*
Potassium Hydroxide Dilute Hot Potassium Hydroxide To 70%, Hot Potassium Iodine Potassium Nitrate Potassium Oxalate	D D A C	D D D	B A C B	B B C B	B B B A	C D B	B B B A	A A C B	В	B C A	D A A A	A B B	A A	A* A* A A
Potassium Permanganate Potassium Phosphate Potassium Phosphate Di-basic Potassium Phosphate Tri-basic Potassium Sulfate	B D B D A	B C B	B A A B	B C A C	B B A B	B A	B B A B	B B B B	B B B	A A B A	A A A	B A B A	A A A	A A A
Potassium Sulfide Potassium Sulfite Producer Gas Propane Gas Propyl Bromide	B B B A B	В В В А В	В В В	B B B B	A A B B	A A	A B A	C C A B B	A B A	A B A B	A A A A	B A D D B	B A A B	A A A A
Propylene Glycol Pyridine Pyrolgalic Acid Quench Oil Quinine, Sulfate, dry	A B B A	B B B	B B B	В В В	B B A A	В	B A A A	B B		A D A A	C D A A	В	A D A A	A A A A
Resins & Rosins Resorcinol Road Tar Roof Pitch Rosin Emulsion	A A A	A A A B	C A A C	C A A C	A B A A	В	A B A A	A A A		C B B D	A A A	D	A A A B	A A A A
R P-1 Fuel Rubber Latex Emulsions Rubber Solvents Salad Oil Salicylic Acid	A A B C	A A B C	A B A C D	A B A C D	A A A B A		A A A B	A A B B		B D A A	A A C A A	ВВ	A A D A	A A A A
Salt (NaCl) Salt Brine Sauerkraut Brine Sea Water Sewage	B B C C	B B C C	C D C	C D D	B B B B	A	A B B B	A B A B		A A A	A A C A B	B A B	A B A B	A A A A
Shellac Silicone Fluids Silver Bromide Silver Cyanide Silver Nitrate	A B D D	A B D D	A D	B B D	A B A A	С	A B A A	A B B D		A B C	A A D D	Α	B B A	A A A A

Corrosion Data  Chemicals	Aluminum	Brass	Carbon Steel	Ductile Iron/Cast Iron	316 Stainless Steel	17-4PH	Alloy 20	Monel	Hastelloy C	Buna-N (Nitrile)	Delrin	EPDM/EPR	Viton	Flexible Graphite	Teflon-Reinforced/ or NRG
Silver Plating Sol. Soap Solutions (Stearates) Sodium Acetate Sodium Aluminate Sodium Benzoate	B C B D	A B B	A C C	B C C	A A B A B		A A B B	A B B	ВВВ	A B A	D A A A B	A B B	A A A		A A A A
Sodium Bicarbonate Sodium Bichromate Sodium Bisulfate 10% Sodium Bisulfite 10% Sodium Borate	B A D D B	B B B	C D D C	C D D C	B B A A B		A B A B	B B B	В	A D A A	B A D D	A B B	A A A		A A A A
Sodium Bromide 10% Sodium Carbonate (Soda Ash) Sodium Chlorate Sodium Chloride Sodium Chromate	B D C B D	В В В С	C B C C B	D B C C B	B A B A		B A B A B	B B C A B	B B B	A A A A	A A A A	B B B B	A A A A	В	A A A A
Sodium Citrate Sodium Cyanide Sodium Ferricyanide Sodium Fluoride Sodium Hydroxide 20% Cold	D D A C D	D C A	B D A	B D A	B A A B A	B B A	В А А В	B B B		A A A	A A A D	B B B	A A B	A	A A A A*
Sodium Hydroxide 20% Hot Sodium Hydroxide 50% Cold Sodium Hydroxide 50% Hot Sodium Hydroxide 70% Cold Sodium Hydroxide 70% Hot	D D D D	A A A B	В А В А В	B B B A B	A A A A	C B C B C	A A B B	A A B A B		B A B D	D D D D	B B B	00000	A A A A	A* A* A* A*
Sodium Hypochlorite (Bleach) Sodium Hyposulfite Sodium Lactate Sodium Metaphosphate Sodium Metasilicate Cold	D B D A B	D C B	D B C	D C C	D B A B	D B	C B A B A	D B B	A	A B	D A A B A	В	В	Α	A A A
Sodium Metasilicate Hot Sodium Nitrate Sodium Nitrite Sodium Perborate Sodium Peroxide	B A A B C	B B D	D B C	D B C	A A B B	B B B	A A B B	A B C B	A B B B	0000	A A B A	B A A	A B A A		A A A A
Sodium Phosphate Sodium Phosphate Di-basic Sodium Phosphate Tri-basic Sodium Polyphosphate Sodium Salicylate	D D D	C C	CCC	CCC	В В В В	В	B B B A	В В В	В В В	B A B B	B A A	A A A	A A A		A A A A
Sodium Silicate Sodium Silicate, Hot Sodium Sulfate Sodium Sulfide Sodium Sulfite	В С В С В	B C B D C	B C B	B C B A	B B A B	B A A	B B A B	B B A B B	В	A A A	A A A A	В В А В	A A A B		A A A A
Sodium Tetraborate Sodium Thiosulfate Soybean Oil Starch Steam (212° F)	В В В А	C B B	B C C A	A C C C A	A B A B	A A	A B A A	B A A B		A A A D	A A B A D	B A B C B	A A C	Α	A A A A

Corrosion Data  Chemicals	Aluminum	Brass	Carbon Steel	Ductile Iron/Cast Iron	316 Stainless Steel	17-4РН	Alloy 20	Monel	Hastelloy C	Buna-N (Nitrile)	Delrin	EPDM/EPR	Viton	Flexible Graphite	Teflon-Reinforced/ or NRG
Stearic Acid Styrene Sugar Liquids Sugar, Syrups & Jam Sulfate, Black Liquor	A A B C	C A A B C	C A B	C B B C C	B A A	A A	B A A B	B B A	A A	A D A	A A A C	B D B	A B A C	A	A A A A
Sulfate, Green Liquor Sulfate, White Liquor Sulfur Sulfur Chlorides Sulfur Dioxide, dry	B A D A	C C D B B	CCCDB	CCCDB	B B D A	A B	B D A A B	B C B B B	A	CCDDD	A D A A	B C A	C C B A A	A A	A A A A
Sulfur Dioxide, wet Sulfur Hexafluoride Sulfur, Molten Sulfur Trioxide Sulfur Trioxide, dry	C A A	D B D B	C B B	В В В	A A B B	C B B	B A A B	A D B	В В В В	D D D	D A D D A	B B	B B A	A D D	A A A A
Sulfuric Acid 0-77% Sulfuric Acid 100% Sulfurous Acid Tall Oil Tannic Acid (Tannin)	00000	C C D B	D C D B C	D B D B C	C A B B	В	B A B B	B D D B	В А В	B D C B B	D D C A	C C D B	А В А А	A D A	A A A A
Tanning Liquors Tar & Tar Oils Tartaric Acid Tetraethyl Lead Toluol (Toluene)	A A B A	A B B	A D C A	A D C A	B A A B A	A	B A A B A	А В А	В	B C C	D A A A C	D B	A A B		A A A A
Tomato Juice Transformer Oil Tributyl Phosphate Trichloroethylene Trichloroacetic Acid	A A A D	C B A B	C A A B	C B A C D	A A B D	А	A A B B	B A A B B	A A	A A D D C	A A A D	B D	A A D B	Α	A A A A
Triethanolamine Triethylamine Trisodium Phosphate Tung Oil Turpentine	B D B B	B B B	ВВ	ВВ	В В В А	A	В В В А В	ВСВ	A A A A	C B A A B	A C A A	B B D	B A A		A A A A
Urea Uric Acid Varnish Vegetable Oils Vinegar	B D A A C	B A B B	C C B D	C C B D	B A A A		B A A A	B A B B	A A A A	C C A D	A B A A B	B D D A	D B A D		A A A A
Vinyl Acetate Water, Distilled Water, Fresh Water, Acid Mine Waxes	B A A D A	B A A D A	D C D A	B D C D A	B A A B A	A A B	B A A	B A A D A	A A C A	C C B A	D A A A	A B B A C	A A D A	A	A A A
Whiskey & Wines Xylene (Xylol), Dry Zinc Bromide Zinc Hydrosulfite Zinc Sulfate	D A D D	B A B C B	D B A D	D B D B	A A B A B		A A B A	A A B B	A A A A	B D B A	A A A A	A D B A	A B B A	A	A A A A